

COMPRESSOR MAINTENANCE INTERVALS

Frequency	Part	Remarks
Daily	Oil level	Check
	MOS condensate	Check
	Warning / alarms	Check
	Condensate In AOS tank	Check
Weekly	Pre filter (air intake, cooler, control panel)	Clean
	Air filter element	Clean *
1000 hours or 3 months <i>Whichever comes first *</i>	Pre filter	Clean *
	Moisture drain	Clean
2000 hours or 6 months <i>Whichever comes first *</i>	Oil & after coolers - air cooled (External)	Check & Clean
	Oil filter	Replace
	Oil	Sampling
4000 hours or every year <i>Whichever comes first *</i>	Pre filter (air intake, cooler, control panel)	Replace*
	Oil filter	Replace
	Air filter element	Replace
	60 Hz motor (> 25HP) grease	Replace
	Return line / orifice / NRV	Check & Clean
	Return line strainer	Check & Clean
8000 hours or every 2 years <i>Whichever comes first *</i>	Air-oil separator element - UT Synthetic	Replace
	Oil - UT Synthetic	Replace
	60 Hz motor (≤ 25HP) grease	Replace
	Electrical connections	Check
	Drive coupling element	Replace
	Pipe coupling element	Replace
	Intake valve kit	Replace
	Actuator kit	Replace
	MPV kit	Replace
	BDV kit	Replace
	Solenoid valve	Replace
	Safety valve	Replace
	MOS-ADV kit	Replace
	Thermal valve kit	Check & Replace
	Tube and Fittings Kit	Replace
	Blow down adjustment kit	Check & Replace
	Oil & after coolers - water cooled (External)	Check & Clean

The above guidelines apply only to standard operating and regular maintenance conditions.